



Industrie Service

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

This is to certify that **ELECTROPUTERE VFU PASCANI S.A.**

Str. Garii Nr. 18

**705200 Pascani
ROMANIA**

is qualified to perform welding work within the range of certification of:

Certification level CL1 according to EN 15085-2

Field of application: • New manufacture of railway vehicles and their components:
- wagon boxes, chassis, bogies
- with design
- without purchase, assembly and resale
• Classification level CL 1 according to DIN 27201-6 for repairing

Range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
111	1.2 8 1.2	t = 2 - 25 mm t = 3 - 30 mm t = 3 - 50 mm D = 35 - 140 mm	FW FW BW; FW: t = 3 - 30 mm

(continuation: see reverse)

Responsible welding coordinator: Ovidiu Bejinariu (IWE) born: 20.07.1966

Deputy with equal rights: Gheorghe Lepadatu (Level A) born: 19.06.1959

Deputy: see reverse

Certificate no.: TÜV SÜD/15085/CL1/622/1A1/16

Valid: from 10.12.2020 to 29.11.2022

Issued on: 11.01.2021

Auditor: JELACIC
General regulations (see reverse)

Certification Body
Material and Welding Technology



EQ3094204



Sack
Deputy head of certification body

Certificate no.: TÜV SÜD/15085/CL1/622/1A1/16

Continuation of range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
135	8	t = 1.4 - 10 mm D >= 75 mm	BW; FW: t = 1.4 - 6 mm
	1.2	t = 1.4 - 50 mm D >= 19 mm	BW; FW: t = 1.4 - 30 mm
141	1.2	t = 1.4 - 10 mm D >= 84 mm	BW
	8	t = 3 - 4.8 mm	BW
783	1.2	t = 10 mm	M10

Additional deputies:

- Mugurel Amaritei (Level C) born: 16.09.1969
- Vasilica Silviu Ionescu (IWS) born: 05.05.1970

Comments:

Following welding coordinators are fulfilling the requirements for conducting welder and operator tests acc. to relevant standards within the scope of this certificate:

Ovidiu Bejinariu
Gheorghe Lepadatu

General regulations

Revocation of the Certificate

- there are justified doubts as to the proper execution of the welding work according to the stated standards.

- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least **two months** before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original)
2. Files